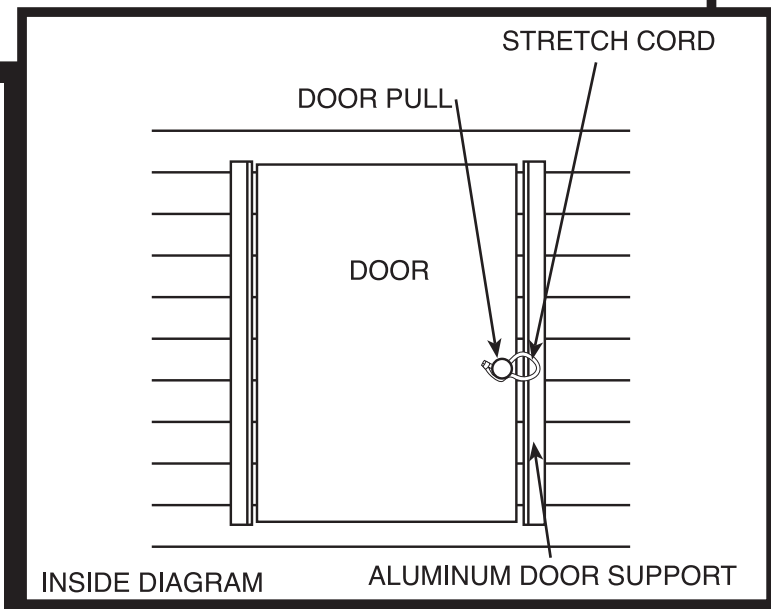
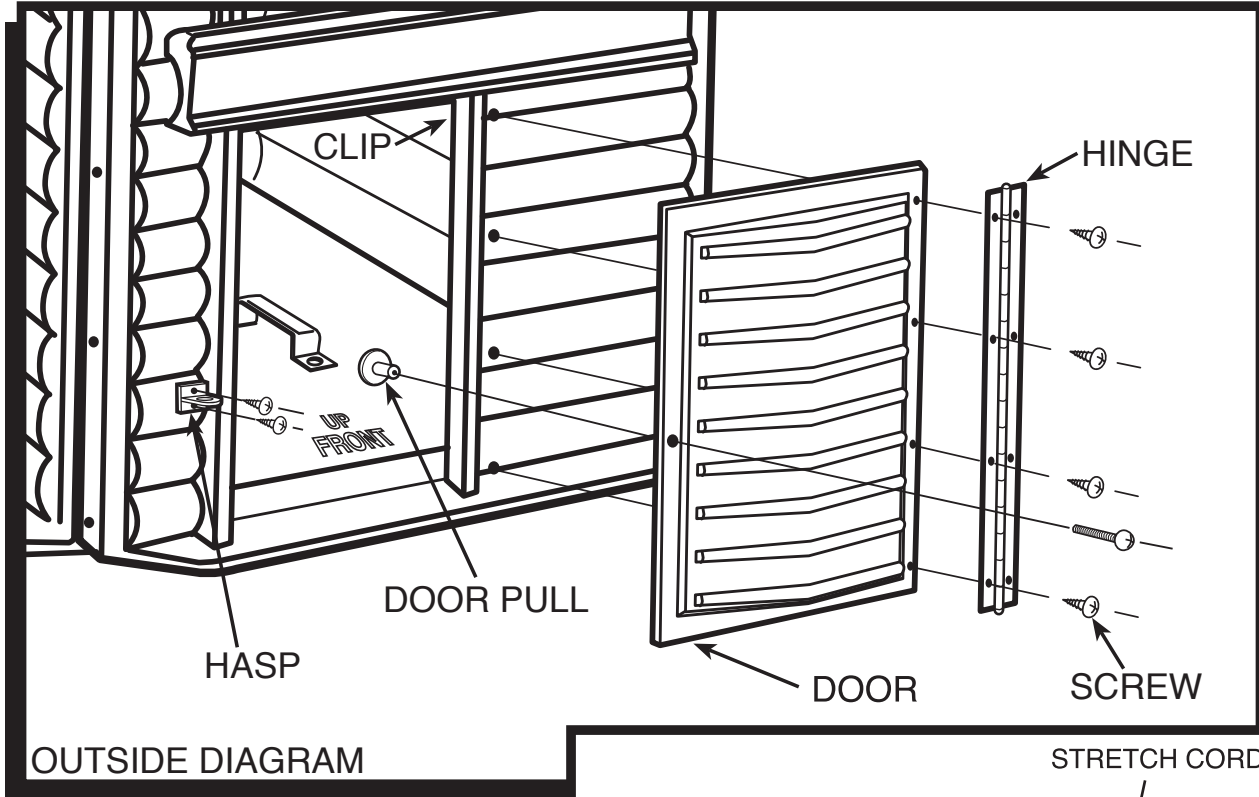




DOOR UPGRADE ASSEMBLY INSTRUCTIONS



a product of

PLASTIC VACUUM FORMING, INC.

PLEASE READ INSTRUCTIONS BEFORE ASSEMBLY

TO REPLACE YOUR DOUBLE DOORS WITH THE ONE-PIECE HINGED DOOR:

- 1 Remove the existing two-piece doors.
- 2 If you have a blynd that has 1" x 2" cedar frame on the inside of the door panel, these will need to be replaced with aluminum angle before installing the new one-piece door (facing the door panel, install aluminum angle with 2-10 x 3/4" self drilling phillips screws with washers at the top and the bottom on left side.)
- 3 Remove the one inch upper angle aluminum door track and reinstall it flush against the plastic door panel with screws and clips, angle in. If your blynd is pre 1994, remove the upper aluminum track. replace with the one-inch angle track that has 4-holes punched into the track.
- 4 Remove the bottom door track and replace with the one-inch angle track that has 4 holes punched into the track, angle in and also flush against the plastic door panel.
- 5 On right side of door panel, cut top and bottom doorstops off (we recommend using a utility knife).
- 6 On the right side of the door panel, remove the 3 screws.
- 7 Position the piano door hinge on top of the upper angle track and then drop the hinge 3/16" down to allow clearance for the top and bottom of the door.
- 8 Install the hinge with the 4-10 x 3/4" self-drilling screws. Hinge must align with the flat surface of the door panel. Screw thru holes in hinge, thru plastic panel, then thru the inside aluminum angle.
- 9 Open the hinge to a 90 degree angle, slide door into angle of hinge, close hinge onto top of door. Top of door is flush with top of piano hinge.
- 10 Install the 4-10 x 3/4" phillip pan screws thru the hinge then thru the door with clips.
- 11 Place protective rubber "caps" on screws.
- 12 On left side of door opening, remove plastic "nipple" with utility knife.
- 13 Close door and align hole in door with location where hasp will be installed.
- 14 Install hasp with 2-10 x 3/4" self-drilling screws.
- 15 To install inside door handle, insert stud with spacer thru pre-drilled hole in door then tighten with cap nut.
- 16 To fasten stretch cord, drill 1/4" hole into aluminum channel.

Plastic Vacuum Forming, Inc. assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution, and common sense.

Please read all instructions before starting assembly.